(12) UK Patent Application (19) GB (11) 2 191286 (13) A

(43) Application published 9 Dec 1987

(22) Date of filing 1 Jun 1987

(30) Priority data (31) 8613392

(32) 3 Jun 1986

(33) GB

(71) .Applicant

BICC Public Limited Company

(Incorporated in United Kingdom)

Devonshire House, Mayfair Place, London W1X 5FH

Gordon Rees Jones

(74) Agent and/or Address for Service -Robert Edward Gadsden,

BICC Group Patents & Licensing Department, BICC Research & Engineering Limited, 38 Ariel Way, Wood Lane, London W12 7DX

(51) INT CL4 G01N 21/59 G01K 11/12

(52) Domestic classification (Edition I):

G1A C1 CD D10 G10 G17 G7 P10 P16 P9 R6 R7 T14 T15 T20 T3

U1S 2166 G1A

(56) Documents cited

GB A 2156513 GB A 2144534 EP A1 0142270

EP A2 0050306 US 4523092

WO A1 86/07455 WO A1 82/01588

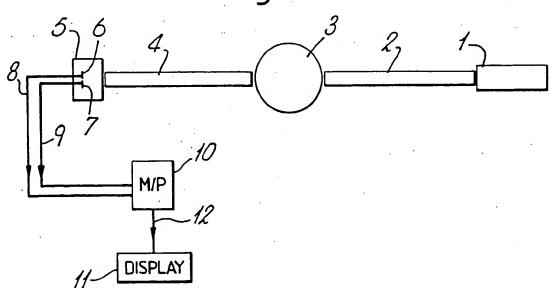
US 4203326

(58) Field of search G1A

Selected US specifications from IPC sub-classes G01K **G01N**

(54) Temperature measurement

(57) A temperature sensor comprises a source (1) and a detector (5) in between which is radiation modulation means (3) including or comprising a material such as ruby glass, the transmittance of which with respect to wavelength varies with its temperature. The detector comprises at least first and second photoresponsive elements (6), (7), the responsivity with respect to wavelength of the first element (6) being different from that of the second (7). A microprocessor (10) calculates, from the signals from the photoresponsive elements (6), (7), the colour of the light reaching the detector (5) as represented by two or more parameters on the Chromaticity (CIE) Diagram, and interprets the colour in terms of the temperature of the sensor.



BEST AVAILABLE COPY

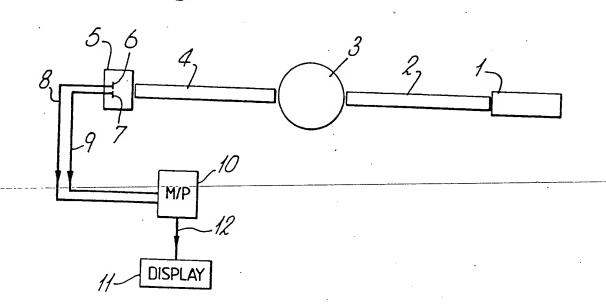
BEST AVAILABLE COPY

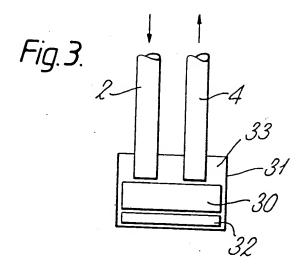
2191286

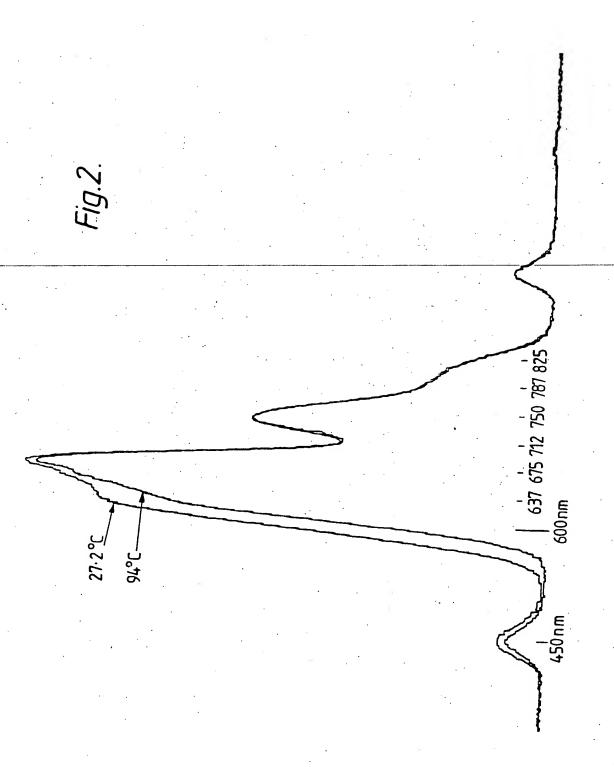
1/2

Fig.1.

a .







BEST AVAILABLE COPY

SPECIFICATION

Temperature measurement

5 This invention relates to temperature measurement and in particular to a temperature sensor employing a material the transmitivity of which varies with its temperature.

It is known that certain materials, such as ruby glass, have transmission characteristics which include a sharp absorption edge the wavelength of which is temperature dependent. The use of such materials in temperature sensors has been postulated, with detectors monitoring the intensity of radiation at one or more wavelengths. The present invention seeks to provide an improvement to this type of temperature sensor.

Accordingly, there is provided a temperature 20 sensor including a source and a detector, the source being adapted to propagate polychromatic light along a path to the detector, and radiation modulation means supported in the said path, the radiation modulation means in-25 cluding or comprising a material the transmittance of which with respect of wavelength varies with its temperature, the detector comprising at least first and second photo-responsive elements, the responsivity with respect to 30 wavelength of the first element being different from that of the second, signals from the photo-responsive elements being fed to analysis means which calculates, from the signals from the photo-responsive elements, the col-35 our of the radiation incident on the detector as represented by two or more parameters on the Chromaticity (CIE) Diagram, the analysis means being adapted to interpret the colour of the radiation reaching the detector in terms of 40 the temperature of the sensor.

In one convenient arrangement two different photo-responsive elements are employed, each with its own wavelength responsivity characteristic. Alternatively, one or both of the 45 photo-responsive elements includes a coloured filter to impart a colour response characteristic, thereby allowing two identical photo-responsive elements to be employed, if desired. Preferably the responsivity with respect to 50 wavelength of the at least first and second photo-responsive elements are such that their

o wavelength of the at least first and second photo-responsive elements are such that their respective wavelength/intensity curves overlap for at least a part of the wavelength spectrum.

A change in colour is therefore determined by assessing the change in the whole of a selected part of the spectrum (colour modulation), as opposed to merely detecting the change at one or more selected wavelengths
(wavelength modulation). Thus a change from colour A (represented by wavelength/intensity curve A) to colour B (represented by wavelength/intensity curve B) will be calculated from the area between the two curves,
thereby giving a more complete analysis of

"true" colour. Wavelength modulation is limited in that it is a calculation based on the distance between the curves at one or more selected wavelengths.

70 By the term "polychromatic light" there is herein meant any multi-wavelength radiation, and is specifically meant to include both visible light and infra red radiation. The term "colour", whilst used herein for ease of

75 understanding, should in no way imply that only visible light may be employed. Where the sensor employs radiation outside the visible spectrum, the term "colour" will refer to the spectral distribution of the radiation.

Preferably the material the transmittance of which with respect to wavelength varies with its temperature comprises ruby glass or neodinium glass. The radiation modulation means conveniently comprises a filter strip of the
 glass. Alternatively the radiation modulation means comprises a glass sphere, or conceivably a glass cylinder.

There is preferably provided display means adapted to display the temperature interpreted by the analysis means. The display may be in the form of a scale, or alternatively a digital display such as an LED display may be provided.

Preferably the analysis means includes a
95 read only memory and a random access memory, the read only memory having stored
therein perdetermined values of colour as
represented by two or more parameters on
the Chromaticity (CIE) Diagram and corre-

sponding predetermined values for the temperature of the sensor, the random access memory storing the two or more parameters representing the colour of the radiation incident on the detector, the analysis means comparing

the parameters with the predetermined parameters stored in the read only memory to derive the corresponding measured value of the temperature of the sensor. This arrangement has the advantage that no complex real
 time calculation is necessary in order to estab-

lish a temperature reading, as selected results are stored in the read only memory of the analysis means. Should the temperature dependent material of the sensor be changed, or

115 the temperature range over which the sensor is required to work be altered, the read only memory can readily be reprogrammed or substituted for another. The analysis means preferably comprises a microprocessor.

The invention further resides in a method of measuring temperature employing a temperature sensor as hereinbefore described. In particular, a method of measuring temperature comprises the steps of propagating polychro-

125 matic light along a light path; supporting in the light path radiation modulation means including or comprising a material the transmittance of which with respect to wavelength varies with its temperature; detecting the radiation

130 emerging from the radiation modulation means

with a detector comprising at least first and second photo-responsive elements, the responsivity with respect to wavelength of the first element being different from that of the second; calculating, from the signals from the photo-responsive elements, the colour of the radiation incident on the detector as represented by two or more parameters on the Chromaticity (CIE) Diagram; and interpreting the colour of the radiation incident on the detector in terms of the temperature of the sensor

The invention will now be further described, by way of example only, with reference to the accompanying drawings in which;

Figure 1 is a schematic diagram of temperature sensing apparatus in accordance with the invention;

Figure 2 is a graph of the transmitivity with 20 respect to wavelength of ruby glass at different temperatures; and

 Figure-3-is-a-schematic-view of-a-temperature sensing head forming a part of apparatus according to the invention.

25 Referring to Figure 1 a temperature sensor comprises a light source 1, adjacent which is an optical fibre 2 which transmits light from the source 1 to a ruby sphere 3. Light emerging from the ruby sphere 3 is

30 transmitted by means of a further optical fibre 4 to a detector shown generally at 5. The detector 5 comprises two photo-responsive elements 6 and 7, the responsivity of which with respect to wavelength differs one from 35 the other. Signals from the elements 6 and 7

are fed via lines 8 and 9 respectively to a microprocessor 10. The output of the mirco-processor activates a display unit 11, signals being passed thereto via line 12.

The ruby glass of which the sphere 3 is formed transmits different wavelengths of light to a differing extent depending on its temperature. Thus the component wavelengths forming the colour of the light emerging from the sphere 3 will vary with its temperature. The

transmission characteristics of ruby glass for various temperatures are shown as Figure 2.

As the temperature of the sphere 3 changes, the colour of the light reaching the 50 detector 5 changes also. The light impinging on the photo-responsive elements 6 and 7 produces two different output signals, which signals are analysed by the microprocessor 10. The microprocessor 10 calculates the colour of the light in terms of two parameters on the Chromaticity (CIE) Diagram from the signals from the photo-responsive elements 6 and 7. The parameters are compared with those in a look-up table stored in a read only

those in a look-up table stored in a read only
60 memory of the microprocessor, and the corresponding value of the temperature is obtained.
The temperature is then displayed by means of the display unit 11, which is typically an LED display.

head such as would be used in an industrial sensor. The optical fibres 2 and 4 are showr one alongside the other, with input fibre 2 designed to be connected to the source and output fibre 4 to be connected to the microprocessor. The optical fibres 2 and 4 extend into a housing 31 within which is a filter element 30 of ruby glass, and, on the side of the filter element remote from the optical 75 fibres, a reflective surface 32. The components are maintained in position within the housing 31 by means of a resin composition

shown generally at 33.

Light entering the housing via optical fibre is transmitted through the ruby glass filter element 30, before being reflected by the surfar 32 back through the element to be transmitted away from the sensing head by the optical fibre 4. A change in the temperature of the sensing head causes a corresponding change in the colour of the light emerging via-optical-fibre-4, which-can-be-interpreted by the microprocessor as previously described.

CLAIMS

90

A temperature sensor including a source and a detector, the source being adapted to propagate polychromatic light along a path to the detector, and radiation modulation means supported in the said path, the radiation modulation means including or comprising a material the transmittance of which with respect to wavelength varies with its temperature, th detector comprising at least first and second photo-responsive elements, the responsivity with respect to wavelength of the first element being different from that of the second signals from the photo-responsive elements
 being fed to analysis means which calculates from the signals from the photo-responsive

from the signals from the photo-responsive elements the colour of the radiation incident on the detector as represented by two or more parameters on the Chromaticity (CIE)

110 Diagram, the analysis means being adapted t interpret the colour of the radiation reaching the detector in terms of the temperature of the sensor.

A temperature sensor according to Clair
 1 wherein the material the transmittance of which with respect to wavelength varies with its temperature comprises ruby glass.

A temperature sensor according to Clair
 wherein the material the transmittance of
 which with respect to wavelength varies with its temperature comprises neodinium glass.

4. A temperature sensor according to Clair 2 or Claim 3 wherein the radiation modulatio means comprises a filter strip.

5. A temperature sensor according to Clairor Claim 3 wherein the radiation modulatiomeans comprises a sphere.

6. A temperature sensor according to Clair 2 or Claim 3 wherein the radiation modulation

- 7. A temperature sensor according to any of Claims 1 to 6 wherein there is provided display means adapted to display the temperature interpreted by the analysis means.
- 8. A temperature sensor according to any of Claims 1 to 7 wherein the analysis means includes a read only memory and a random access memory, the read only memory having stored therein predetermined values of colour 10 as represented by two or more parameters on the Chromaticity (CIE) Diagram and corresponding predetermined values for the temperature of the sensor, the random access memory storing the two or more parameters repre-15 senting the colour of the radiation incident on the detector, the analysis means comparing the parameters with the predetermined parameters stored in the read only memory to derive the corresponding measured value of 20 the temperature of the sensor.
 - 9. A temperature sensor according to any of Claims 1 to 8 wherein the analysis means comprises a microprocessor.
- 10. A temperature sensor substantially as 25 hereinbefore described with reference to the accompanying drawings.
 - 11. A method of measuring temperature employing a temperature sensor according to any of Claims 1 to 10.
- 12. A method of measuring temperature comprising the steps of propagating polychromatic light along a light path; supporting in the light path radiation modulation means including or comprising a material the transmittance of which with respect to wavelength varies with its temperature; detecting the radiation
- emerging from the radiation modulation means with a detector comprising at least first and second photo-responsive elements, the res40 ponsivity with respect to wavelength of the
 - first element being different from that of the second; calculating, from the signals from the photo-responsive elements, the colour of the radiation incident on the detector as repre-
- 45 sented by two or more parameters on the Chromaticity (CIE) Diagram; and interpreting the colour of the radiation incident on the detector in terms of the temperature of the sensor.

Printed for Her Majesty's Stationery Office by Burgess & Son (Abingdon) Ltd. Dd 8991685, 1987. Published at The Patent Office, 25 Southampton Buildings, London, WC2A 1AY, from which copies may be obtained.

This Page is Inserted by IFW Indexing and Scanning Operations and is not part of the Official Record

BEST AVAILABLE IMAGES

Defective images within this document are accurate representations of the original documents submitted by the applicant.

Defects in the images include but are not limited to the items checked:

□ BLACK BORDERS
□ IMAGE CUT OFF AT TOP, BOTTOM OR SIDES
□ FADED TEXT OR DRAWING
□ BLURRED OR ILLEGIBLE TEXT OR DRAWING
□ SKEWED/SLANTED IMAGES
□ COLOR OR BLACK AND WHITE PHOTOGRAPHS
□ GRAY SCALE DOCUMENTS
☑ LINES OR MARKS ON ORIGINAL DOCUMENT
□ REFERENCE(S) OR EXHIBIT(S) SUBMITTED ARE POOR QUALITY

IMAGES ARE BEST AVAILABLE COPY.

□ OTHER: _____

As rescanning these documents will not correct the image problems checked, please do not report these problems to the IFW Image Problem Mailbox.

THIS PAGE BLANK (USPTO)